



SHAPING THE FUTURE OF YOUR MANUFACTURING OPERATIONS

Transform your manufacturing process with
Honeywell's innovative hardware and software solutions

Honeywell

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MANUFACTURING IN AN AGE OF UNCERTAINTY

Today's manufacturing plants are more complex than before. From labor-intensive assembly tasks to fully automated environments, manufacturers need workflow solutions that help reduce errors and significantly increase efficiency in production, storage and supply chain operations.

MANUFACTURING ACROSS ASIA-PACIFIC

Manufacturing across the Asia-Pacific region is undergoing a period of change. Businesses are increasingly facing pressure to drive growth and productivity, while managing costs. The transition away from legacy, inefficient manual-based systems to digital work processes has accelerated the need to adopt Industry 4.0 and the productivity gains it delivers. Process visibility and business insights

never thought possible just a few years ago are empowering manufacturers to compete in an uncertain business landscape.



ASEAN RISING

ASEAN countries account for about five percent of global manufacturing, and foreign investors have a growing awareness of the region's value as a base of operations. Fast-developing countries such as Indonesia, Thailand, and the Philippines have the highest growth rates for manufacturing. Investments in technology for manufacturing projects are on the rise in the region. For example, initiatives such as "Making Indonesia 4.0" and "Thailand 4.0", aim to boost the manufacturing sector in the ASEAN region. To sustain manufacturers' growth objectives, organizations are rapidly adopting digital innovations in their production process. Autonomous, data-rich and insight-based operations are important to encourage performance by optimising the conditions of people, products and processes.

Source:
IDC APEJ AI Adoption Survey 2018,
n=50 McKinsey- Understanding ASEAN:
The manufacturing opportunity

MANUFACTURING CHALLENGES

Honeywell understands the challenges faced by manufacturers and have developed solutions to help them adopt digital transformation with data-driven operations to help connect assets, workers and supply chains for greater insights so as to boost productivity and efficiency.

- **Improved Supply Chain Performance**

Most, if not all, manufacturing plants and factories require data to be passed between organizations seamlessly. This requirement demands improved connectivity, integration and automation of processes.

- **More Reliable Operational Excellence in Manufacturing**

Changing a single piece of equipment will only achieve operational excellence in the area affected. To reduce operating costs, raise productivity and minimise downtime, processes need to be connected and streamlined for improved efficiency.



- **Advanced Focus on Product Innovation**

The ability to innovate based on customer requirements demands modernised processes and systems that support and harbour collaboration.

- **Labor and Workforce**

The manufacturing process needs skilled labor and a large workforce. Skillset gaps are a rising concern for manufacturers.

MANUFACTURING SOLUTIONS WITH HONEYWELL

Combining our industry and technology expertise, Honeywell continues to deliver innovative and leading-edge solutions to our customers through our connected enterprise strategy, fundamentally rethinking the user experience and utilizing our ecosystem of partners to

deliver results. We provide a whole collection of products, services and software applications that can be used together to provide an end-to-end solution.

Automated manufacturing solutions from Honeywell deliver manufacturers a holistic view of all materials, parts and finished goods going through the manufacturing and warehousing operations. From the physical put-away of goods to identifying actual storage location of parts or manufactured goods, job material issuance, capturing labor and machine hours to outbound picking processes and shipping. Honeywell can improve manufacturing workflow performance by automating all related manual tasks. Honeywell solutions also help end users make sense of the wealth of data collected throughout the manufacturing process to facilitate better business decisions quickly in response to complex business challenges.

THE MODERN MANUFACTURING WORKFLOWS

CRITICAL MANUFACTURING PROCESSES SUPPORTED BY HONEYWELL

Honeywell, together with its software solutions partners, provides automated solutions that empower manufacturers to drive efficiencies throughout their operations and take control of critical workflows.

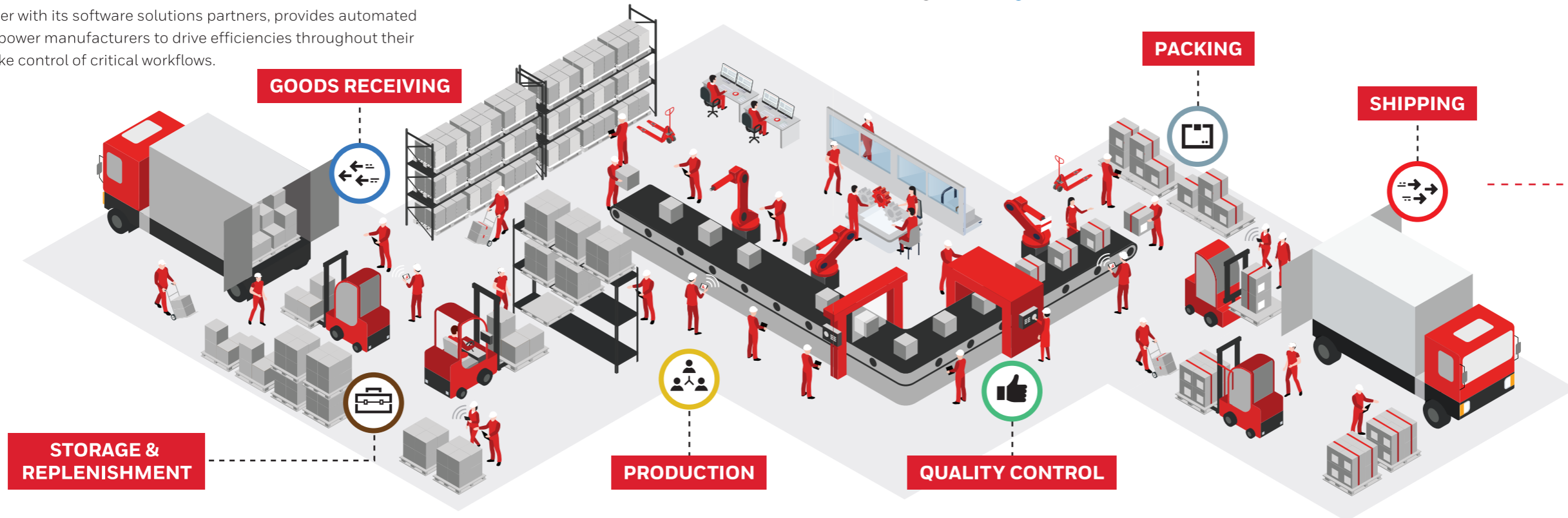
Honeywell SMART TALK

smart, constant and instant team communication for mobile-equipped workers



Honeywell OPERATIONAL INTELLIGENCE

Real Time Data Analytics for IT Asset Management



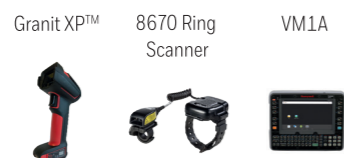
GOODS RECEIVING

Quickly sorting inbound materials for put-away is critical in manufacturing. EDA61K, a highly versatile keypad-based Android mobile computer with powerful long-range scanning capabilities across cellular networks, is recommended for reading high density barcodes on racks and materials, in and out of warehouses without WIFI. The general purpose Xenon XP™ and Voyager™ series of handheld scanners can help to streamline tagging tasks and improve picking efficiency. Mobile printers can increase productivity by allowing workers to print and tag the raw materials as they are being offloaded. SmartPrinting applications enable printers like the PC43 to execute tasks independently on the production line and print the appropriate labels.



STORAGE & REPLENISHMENT

Ensure items received are stored in the right location for efficient picking and inventory turnaround analysis, with the help of mobile and vehicle-mounted solutions. Ultra-rugged vehicle-mounted mobile computers VM1A - direct workers to the correct location to store or pick items, they help to track inventory levels and trigger replenishments whenever needed. Hand-held and wearable scanners - such as the 8670 2D Wireless Ring Scanner - are also used to keep track of the movement of items in real-time.



PRODUCTION

Real-time information on the progress of the production lines is vital. To facilitate this, production lines may employ WIP status labels. To tag the sub-assemblies as work progresses along the line. Mounted scanners like HF800 can support up to date WIP status along the production lines, while handheld scanners help increase labour productivity and line efficiency through rapid scanning and faster execution of tasks. The PX940 high resolution, high precision printer can be used to print very small serial number labels.



QUALITY CONTROL

The last stage of the production process is in some ways its most critical - quality control. Inspections to ensure that products meet the approved quality standards must be carried out to uphold brand and product reputation. PM Series industrial label printers and scanners can be used to mark and tag products that do and do not meet set quality standards.



PACKING

Customer orders must be packed with the correct items and tagged with the correct shipping address. Handheld mobile computers are used to guide the packers on what to be picked and packed for each order. The corresponding shipping labels are then printed for each order, using printers like the PX940 with Verifier, which can verify barcodes to ensure they are 100% readable by the receiving end.



SHIPPING

Loading and shipping processes require speed and precision to complete orders. Logistics operations need to dispatch goods on multiple distribution routes and meeting tight order shipment windows. To achieve this and reduce manual loading verification processes, PX940 industrial printers are employed to print accurate labels that are generated by hand held computers. Hand held scanners are used to scan the items as they are processed and dispatched.



* Recommend products shown, for full range view following product pages

ULTRA-RELIABLE INDUSTRIAL AND WEARABLE SCANNERS

Even in challenging working environments, you can trust our handheld, industrial-grade barcode scanners to provide superior durability and reliability. Perfect for fast-paced, high-volume barcode scanning, Honeywell's range of industrial scanners are encased in waterproof and dustproof housings and rubberized to reduce damage from falls or tumbles, providing a long life cycle and low cost of ownership.



XENON XP™ SERIES

WHAT IT IS

The Xenon XP™ scanners are General Duty handheld scanners that provide premium performance and class-leading durability for improved employee productivity and maximum uptime, leading to a lower TCO. It also has a battery-free model (1952g-bf) powered by supercapacitors for a green, environmentally friendly solution.

USE CASE

- XP model (1950g/1952g) is designed to easily capture even the most difficult-to-read or damaged barcodes. The 1952g is a cordless model providing added flexibility and mobility.

RECOMMENDED APPLICATIONS

Receiving and Shipping.



VOYAGER™ SERIES

WHAT IT IS

The Voyager™ series of scanners is designed to cater to various challenging work environment. They are able to capture barcodes up to 23 inches away. The automatic interface detection capability enables a Voyager™ scanner to be a truly plug-and-play scanner. It is also often ideal for scanning high density barcodes as small as 3.5 mils.

USE CASE

- The Voyager™ 1200g (wired) and 1202g (wireless) laser barcode scanners provide fast and reliable scanning of linear barcodes across its full working range. Whether poorly printed, smudged or faded, the Voyager™ 1200g decodes difficult-to-read barcodes with ease. It also scans high density barcodes with resolution down to 3.5 mil, minimizing the need to purchase specialty scanners.
- The Voyager™ 1250g single-line laser barcode scanner reads linear barcodes up to 58.4 cm (23 in) away, making the job more comfortable and productive for your team. It has automatic interface detection capability which enables the scanner to configure itself to the appropriate interface.

RECOMMENDED APPLICATIONS

Receiving and Shipping.



GRANIT XP™ SERIES

WHAT IT IS

With an unmatched range and usability, Granit XP™ handheld scanners maximize operator productivity in harsh manufacturing environments. The scanner delivers best-in-class durability with an impact-absorbing, abrasion-resistant IP67-rated housing.

USE CASE

- SR model (1990i/1991i) is designed to meet common arms-length scanning applications in tough or abusive environments like shipping.
- XR model (1990i/1991i) is designed for increased scanning range tasks, from contact to 10m and its rapid read capabilities can drive efficiencies for assembly, pallet jack and even fork truck applications
- Granit XP™ 1980i/1981i models also suit ultra-long range and best fit for fork truck workflows.

RECOMMENDED APPLICATIONS

Receiving, Storage, Production, Quality Control, Packing and Shipping.



HF800 INDUSTRIAL FIXED-MOUNT SCANNER

WHAT IT IS

Ideally suitable for fast paced, high volume barcode scanning tasks in industrial environments, the HF800 industrial fixed mount 2D scanner features a powerful barcode reading algorithm that delivers decoding efficiency in manufacturing settings. It can also read DPM codes.

USE CASE

- In automobile manufacturing the HF800 can identify the laser DPM code on an auto electronic part, scans dot matrix codes on items as well as read the barcode on an outer-package part for assembly at a high speed.
- In electronics manufacturing the HF800 can read laser DPM codes, identify the inkjet barcode on the consumer electronic screens and read the paper barcode on the outer package of electronic equipment.

RECOMMENDED APPLICATIONS

Receiving, Storage, Production, Quality Control, Packing and Shipping.



8670 AND 8680i WEARABLE SCANNERS

WHAT IT IS

One-piece hands-free device, with excellent scan performance and best-in-class motion tolerance. The display offers enhanced status information, with improved scanning performance on poor-quality or damaged barcodes to save time across key manufacturing activities. It comes in a rugged and versatile design, making it easy to switch from ring or glove version.

USE CASE

- Used in environments where the worker is required to carry items they need to scan with both hands.
- Light weight and hands-free ergonomics help improve worker safety and speed up the handling of bulky and fragile parts and products in high volume manufacturing workflows.

RECOMMENDED APPLICATIONS

Receiving, Storage, Packing and Shipping.

INTELLIGENT PRINTERS ARE YOUR TRUSTED ALLIES

The built-in “smarts” of our industrial printers mean greater efficiency and lower cost, with wired and wireless solutions for all high-demand printing needs. Operational Intelligence software provides predictive analytics and data on printer health to help monitor and manage your printer fleet remotely, enabling the proactive scheduling of units for maintenance, ensuring maximum uptime and maintaining productivity.



PX940 INDUSTRIAL PRINTER

WHAT IT IS

Suited for manufacturers needing to print barcode labels that meets ISO standards, failing which can result in returned shipments due to unreadable barcodes; the PX940 series is the first barcode printer to have an integrated label verifier. With Operational Intelligence and Smart-Printing software, PX940 gives customers predictive analytics and the ability to do more than just printing. Applications can be written and downloaded into the printer to run as a standalone device that captures data and determines what labels to print.

USE CASE

- Able to print very small labels like serial numbers in the production line at 600 dpi with very high precision.
- Capacity to print more than 10,000 labels per day*, which ensures that batch printing of labels can be done quickly throughout a production shift.
- Barcode labels can be printed to tag and identify the finished products or sub-assemblies and can be verified (to ISO standards), before being applied onto items so they can be accurately identified downstream.
- Printing of shipping labels that are verified to ISO standards ensuring the labels can be read by the receiving party.

RECOMMENDED APPLICATIONS

Receiving, Storage, Production, Quality Control, Packing and Shipping.



PM SERIES MID-RANGE INDUSTRIAL PRINTER

WHAT IT IS

Together with SmartPrinting, the PM42 and PM43 printers can run customized applications independently on the production line without the need to be connected to a laptop, PC or a server. The device can be deployed along the production line to print work-in-progress labels. SmartPrinting will also enable USB devices to be connected to the printer and configured to capture external variable data and incorporate it into the labels that it prints. Featuring integrated device management and diagnostic capabilities, the PM42/43 were developed to reduce downtime and simplify deployment. In addition to all the features of the PM42, the PM43 offers wireless capability such as WIFI, BT and RFID.

USE CASE

- Well suited for manufacturing environments where printing up to 7,000 labels per day is commonplace.
- The PM42/PM43 can be deployed along the production line to print work-in-progress labels.
- Appropriate for production lines where there is need to capture additional external data to be printed on the labels.

RECOMMENDED APPLICATIONS

Receiving, Storage, Production, Quality Control, Packing and Shipping.

* Printing capacity may vary based on usage and other factors.



PC43 SERIES DESKTOP PRINTER

WHAT IT IS

The PC43 series of desktop barcode printer comes with DT and TT models catering to various customer needs. The extensive accessories are all easy to install by design which safeguard the customer’s investment. The PC43 supports SmartPrinting which allows applications to be developed and downloaded into the printer enabling it to operate independently.

USE CASE

- The PC43 is designed for quick set-up and troublefree use. With a variety of placement options including wall-mounted and battery-powered, these printers adapt to their environment and fit right in.
- The PC43t thermal transfer printer supports both 12.7 mm (0.5 in) and 25.4 mm (1 in) ribbon cores. By accommodating larger ribbon lengths of up to 300 m (984 ft), the need for frequent media supply replenishment is reduced, minimizing downtime and hassle.

RECOMMENDED APPLICATIONS

Receiving.



RP2 AND RP4 MOBILE PRINTERS

WHAT IT IS

The RP2 and RP4 are ruggedized, portable mobile label and receipt printers designed to withstand frequent drops, vibration and exposure to dust and water that can occur in manufacturing settings. The RP2 and RP4 feature a hot swappable battery which allows changing of the battery without any disruption to the BlueTooth or WiFi connection. These printers have embedded sensors which capture and report information that work with Operational Intelligence software for proactive maintenance.

USE CASE

- Allow workers to tag materials as they are received, instead of batch printing the labels offline and bringing them to the products. This reduces the chance of wrongly labelling products and parts.

RECOMMENDED APPLICATIONS

Receiving, Storage, Packing and Shipping.

MOBILE DEVICES READY FOR THE TOUGHEST ENVIRONMENTS

Honeywell’s handheld computers combine the advantages of consumer devices and high-end industrial mobile computers into a highly reliable computing solution. Our mobile computers are built to withstand the harshest environments and are small and lightweight. The devices have power management advantages, ensuring that batteries will last up to two full shifts for those running on Mobility Edge.



SCANPAL EDA61K MOBILE COMPUTER

WHAT IT IS

Honeywell’s highly versatile ScanPal EDA61K, is a rugged, keypad-based Android mobile computer that helps automate materials movement in and out of manufacturing warehouses. The EDA61K helps keep material flowing smoothly through the manufacturing supply chain.

USE CASE

- Features powerful scanning capabilities across cellular networks, making the EDA61K perfect for dynamic manufacturing environments through limiting the need for WIFI infrastructure investments.
- With advanced long-range scan engines that can read from a few centimetres up to 15 meters, the EDA61K is capable of scanning high density barcodes in near and far distances on racks and materials around the warehouse.
- Features a high capacity battery that can lasts for two to three shifts, minimizing downtime and maximizing TCO.*
- Runs off Android 9 and is upgradable to Android 10 to ensure the latest security, performance and reliability on Android.

RECOMMENDED APPLICATIONS

Receiving, Packing and Shipping.



CK65 MOBILE COMPUTER

WHAT IT IS

The CK65 mobile computer boosts manufacturing and supply chain productivity by accelerating and error-proofing work. The industry’s ultra-rugged mobile computer, the CK65 is built on the Mobility Edge platform to minimise TCO by future-proofing technology investment with support through Android R and beyond.

USE CASE

- Designed to withstand 3-meter drops to concrete and rated to IP65/IP68, the CK65 is highly durable in manufacturing settings.
- It can also be used in hazardous environments (Zone 2/22).
- The mobile computer is equipped with latest scan engines to read DPM, high density and near-far barcodes.

RECOMMENDED APPLICATIONS

Receiving, Quality Control, Packing and Shipping.

* Battery life may vary based on usage and other factors.

VERSATILE COMPUTING SOLUTIONS FOR RUGGED ENVIRONMENTS

Honeywell vehicle-mounted computers and versatile tablets are built to meet the daily challenges and demands of busy manufacturing environments.



VM1A VEHICLE-MOUNTED COMPUTER

WHAT IT IS

Built on the Android and Mobility Edge platforms, VM1A is a rugged vehicle-mounted computer built to handle harsh manufacturing environments. Highly configurable, the VM1A can be used on forklifts or on a trolley on the shop floor to enhance timekeeping, general materials handling, transaction processing, manufacturing work orders, material tracking, and cross-dock movement.

USE CASE

- Features a powerful Qualcomm 660 processor, integrated keyboard and large 8-inch touchscreen that is readable both indoors and out, making critical data accessible right from the forklift driver's seat.
- Smart Dock capability enables users to quickly shift computers between vehicles, while the ignition control feature offers adjustable power management settings to save start up time and extend vehicle battery life, maximizing efficiencies and uptime.

RECOMMENDED APPLICATIONS

Receiving, Storage and Shipping.



RT10 RUGGED TABLET

WHAT IT IS

Keeping workers across a manufacturing site connected – be they pickers, production line workers or managers – and providing them with the data and functionality they need, when they need it, is crucial to every business. The RT10 rugged tablet is designed for rapid user adoption, minimized TCO and optimized device management.

USE CASE

- Featuring a fully integrated FlexRange™ dual-lens imager that can scan less than 0.1 meter (5 inch) to 10.7 meter (35 ft), users can easily capture barcodes without having to adjust their movements.
- Built with a rugged drop specification and IP65 rating.
- Hot-swappable battery packs can save hours of downtime that can occur when a device loses its charge.

RECOMMENDED APPLICATIONS

- The RT10 can be used on and off forklifts during general materials handling transaction processing, material tracking, and cross-dock movement.
- It is also suited for use on a supervisor's desk as a PC for workforce scheduling or moving around the manufacturing facility, viewing shop floor metrics dashboard directly from the tablet.

HONEYWELL OPERATIONAL INTELLIGENCE

Operational Intelligence software is a remote asset management platform that helps keep their mobile-equipped employees productive, while helping them respond to local site health and safety compliance requirements. New health crisis response features give employees control to act quickly, increasing productivity and decreasing device downtime, while reducing frequency of contact or touch.

New Health Crisis response features include:

ASSET CHECK-OUT/CHECK-IN

Assign unique devices or assets to a specific user, creating a chain of custody that allows for device tracing data.

Check-Out



Check-In



DEVICE CLEANING MANAGER

Set-up configurable cleaning protocols for each asset. Configurations can be scheduled on an hourly, daily or in-between shift basis. Each cleaning event will be logged with the user, time and date for reporting.

REMOTE CONTROL AND DEVICE SYSTEM WIPE

IT can now remotely access devices to assist the employee in troubleshooting or navigating their device, enabling contactless IT support, while enforcing social distancing protocols.



SOCIAL DISTANCE PROXIMITY DETECTION

Allows organizations to prioritize and monitor social distancing. This feature monitors the proximity between Honeywell devices and logs alerts if a device-enabled user gets too close to another device-enabled user, thus reducing the frequency of contact or touch.



These features provide an overview of real-time data to enable better management of critical factors within the manufacturing plants under modified conditions due to rapidly evolving health and safety guidelines.

HONEYWELL SMART TALK

Within the new communication strategies are being explored with **Honeywell Smart Talk**, a unified communications solution that can be added to the Honeywell CK65 mobile computer. Device-enabled employees are always connected, without the need for team or huddle meetings, thus helping to maintain social distancing guidelines.

DISINFECTANT-READY HOUSINGS

Honeywell's product offerings include **Disinfectant-Ready Housings (DRHs)**. DRHs utilize plastics designed to withstand the harshness of frequent cleaning with disinfectants without compromising the lifespan of their equipment.

HONEYWELL ENTERPRISE MOBILITY DC SOLUTIONS

Honeywell Enterprise Mobility offers managed mobility services designed to improve operational efficiencies within the through managing spare pools including the repair and commissioning of devices, improving asset management and providing multi-tier support for the applications.

HONEYWELL EDGE SERVICES

Honeywell Edge Services provides a variety of solutions that support your devices throughout the life of your devices. With Honeywell Edge Services, you get a full-service solution or the ability to customize solution that fits your exact requirements. Our offering also gives you the confidence of having leading-class technologies combined with service and support plans that are designed to keep you operational for longer. In fact, extending device lifecycle from 5 to 7 years reduces the total cost of ownership **by over 50% by reducing training, deployment and acquisition costs**³.



Operational Intelligence is a centralized, cloud-based platform to manage the complete lifecycle, operational visibility and performance analysis of assets, people and tasks.



Honeywell Smart Talk is a unified communications solution that can be added to the devices employees already carry, so they are always connected.



The CK65 boosts supply chain productivity by accelerating and error-proofing work in distribution centers and manufacturing.

³ Source: Honeywell Internal Research.

HONEYWELL MANUFACTURING SOFTWARE SOLUTIONS

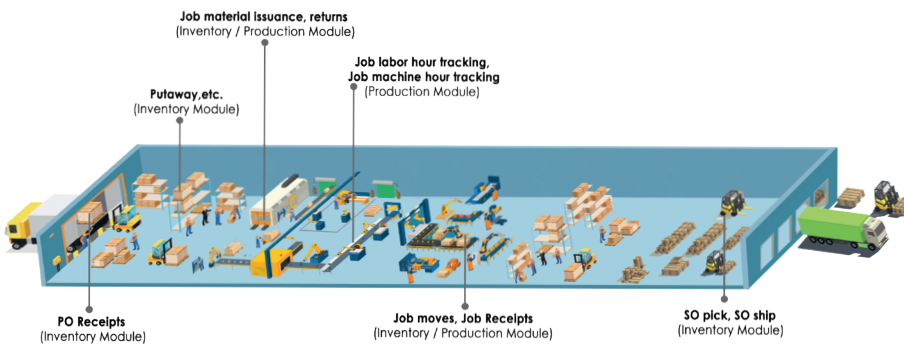
Phitomas' iCAPT is a Manufacturing Automation System

that enables customers to have a real-time view of all materials, parts and finished goods across a range of manufacturing operations; delivering critical data to optimize production processes and maintain consistent quality control. Businesses can now get real-time view of all materials, parts and finished goods going through the manufacturing and warehousing operations.



USE CASE

- Purchase Order Receiving
- Put-away and Replenishment
- Inventory and Materials Management
- UOM Conversion
- Electronic Pick List
- Task Assignment
- WIP Material Issues and Return
- Manpower and Machine Hours Tracking
- Traceability to provide actionable data on labour and progress of WIP
- Real-time job and inventory status inquiry
- Customer Order Picking and Shipping
- LIFO, FIFO and FEFO Control



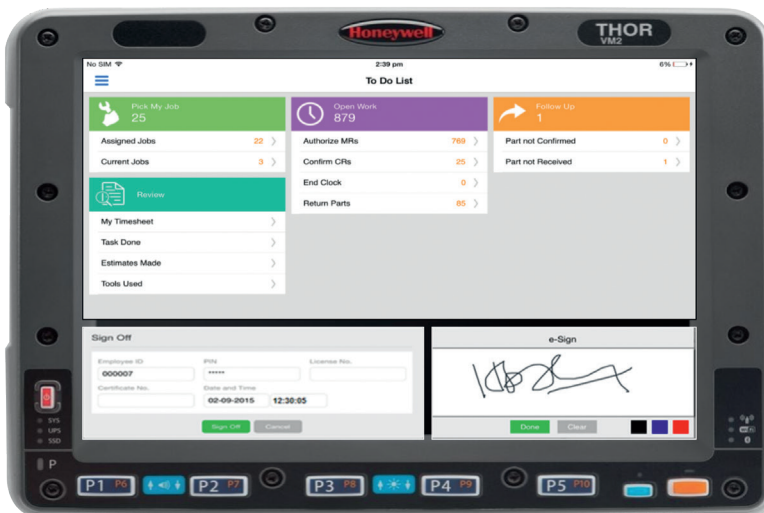
Ramco's Enterprise Asset Management (EAM) offers an intelligent asset maintenance management solution to plan, optimize, execute and track the needed maintenance activities, using predictive and preventive maintenance, inbuilt analytics & reporting with Real-time IoT integration powered by AI/ML.



- Mitigate equipment risks by enhanced safety standards
- Increase regulatory adherence by compliance tracking and utilize asset tracking to keep it audit-ready
- Streamline operations, reduce unplanned breakdowns and improve asset performance to increase investment effectiveness

USE CASE

- Maintenance Management
- Rental & Lease Management
- Inventory & Procurement
- Project Management
- Finance & Accounting
- Workforce Planning & Management



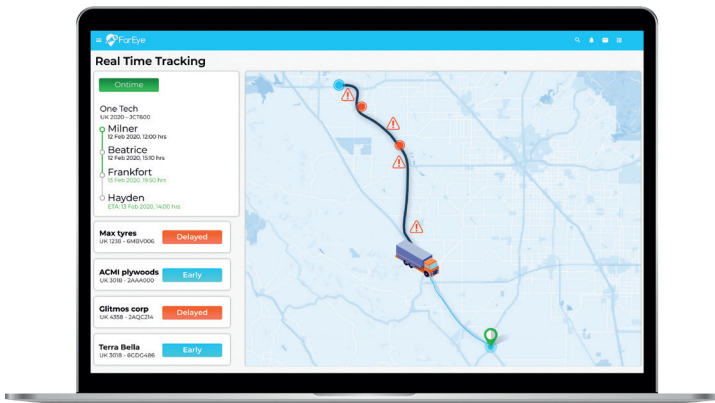
Honeywell's Warehouse Management System (WMS)

boosts the accuracy, efficiency and productivity of warehouses. It is a highly configurable solution designed to be user-friendly that enables the automation of logistics equipment as well as upstream and downstream systems. The platformized & modular solution encourages users to modify functions and features without the use of source codes. This includes RF, GUI's, Reporting and Interfacing. The result is quick and easy changes to process flows, optimization of inbound processes, comprehensive inventory management, streamlined outbound processes and maximizing efficiencies with Task Management.



FarEye Real-Time Transportation Visibility Solution

FarEye's Real-Time Transportation Visibility platform helps manufacturers achieve end-to-end predictive visibility through IOT-driven tracking of assets and shipments. It allows stakeholders to respond quickly to exceptions in real-time through configurable alerts and exceptions, thereby reducing their chances of delayed transit times and mitigate bottlenecks more proactively. This results in optimal loading and unloading turnaround times, improved service level adherence and enhanced visibility and collaboration among all stakeholders.



USE CASE

- Multimodal in-transit visibility
- Yard visibility
- Carrier Performance Management
- Route Performance Management

SHAPING THE FUTURE WITH HONEYWELL MANUFACTURING SOLUTIONS

Honeywell understands the shifting demands of the manufacturers, and that technology to transform and automate the manufacturing process while maintaining a focus on employees' productivity – without compromising accuracy and speed. Our specialist solutions and overall commitment is to work with you within your manufacturing plant to help you operate within the 'new normal' while embracing the transformations of industry 4.0.

Learn how Honeywell can partner with you to shape the future of your manufacturing environment.

For More Information

www.honeywellaidc.com

Honeywell Safety and Productivity Solutions

Global Headquarters:
300 S Tryon St. Suite 500,
Charlotte, NC 28202

ASEAN Headquarters:
Level 25, UOA Corporate Tower,
Lobby B, Avenue 10,
The Vertical Bangsar South City,
59200 Kuala Lumpur.
T: +603 2777 3001

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**THE
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IS
WHAT
WE
MAKE IT**

Honeywell